

O. Diameter	Core	Pitch	Depth	Flat	Effective Dia	Tapping Drill	Clearance
1.6	1.1706	0.35	0.2147	0.04375	1.373	1.25	1.65
1.8	1.3706	0.35	0.2147	0.04375	1.573	1.45	1.85
2.0	1.5092	0.40	0.2454	0.05000	1.740	1.60	2.05
2.2	1.6480	0.45	0.2760	0.05625	1.908	1.75	2.25
2.5	1.9480	0.45	0.2760	0.05625	2.208	2.05	2.60
3.0	2.3866	0.50	0.3067	0.06250	2.675	2.50	3.10
3.5	2.7638	0.60	0.3681	0.07500	3.110	2.90	3.60
4.0	3.1412	0.70	0.4294	0.08750	3.545	3.30	4.10
4.5	3.5798	0.75	0.4601	0.09375	4.013	3.80	4.60
5.0	4.0184	0.80	0.4908	0.10000	4.480	4.20	5.10
6.0	4.7732	1.00	0.6134	0.12500	5.350	5.00	6.10
7.0	5.7732	1.00	0.6134	0.12500	6.350	6.00	7.20
8.0	6.4664	1.25	0.7668	0.15625	7.188	6.80	8.20
10.0	8.1596	1.50	0.9202	0.18750	9.026	8.50	10.20
12.0	9.8530	1.75	1.0735	0.21875	10.863	10.20	12.20
14.0	11.5462	2.00	1.2269	0.25000	12.701	12.00	14.25
16.00	13.5462	2.00	1.2269	0.25000	14.701	14.00	16.25
18.0	14.9328	2.50	1.5336	0.31250	16.376	15.50	18.25
20.0	16.9328	2.50	1.5336	0.31250	18.376	17.50	20.25
22.0	18.9328	2.50	1.5336	0.31250	20.376	19.50	22.25
24.0	20.3194	3.00	1.8403	0.37500	22.051	21.00	24.25
27.0	23.3194	3.00	1.8403	0.37500	25.051	24.00	27.25
30.0	25.7060	3.50	2.1470	0.43750	27.727	26.50	30.50
33.0	28.7060	3.50	2.1470	0.43750	30.727	29.50	33.50
36.0	31.0924	4.00	2.4538	0.50000	33.402	32.00	36.50
39.0	34.0924	4.00	2.4538	0.50000	36.402	35.00	39.50
42.0	36.4790	4.50	2.7605	0.56250	39.077	37.50	42.50
45.0	39.4790	4.50	2.7605	0.56250	42.077	40.50	45.50
48.0	41.8646	5.00	3.0672	0.62500	44.752	43.00	48.75
52.0	45.8646	5.00	3.0672	0.62500	48.752	47.00	52.75
56.0	49.2522	5.50	3.3739	0.68750	52.428	50.50	56.75
60.0	53.2522	5.50	3.3739	0.68750	56.428	54.50	60.75
64.0	56.6388	6.00	3.6806	0.75000	60.103	58.00	64.75
68.0	60.6388	6.00	3.6806	0.75000	64.103	62.00	68.75