
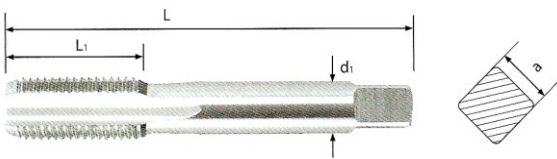
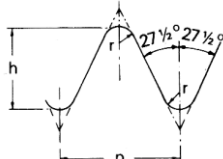


Taps BSF (British Standard Fine) Straight Flute

	<p>Taps BSF Straight Flute Suitable for hand and machine tapping of through and blind holes Manufactured to ISO 529 Tolerance Class 2 for 2B` fit Silver finish</p>
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	<table border="1"> <thead> <tr> <th>Code</th> <th>Size</th> <th>d1 mm</th> <th>L1 mm</th> <th>L mm</th> <th>a mm</th> </tr> </thead> <tbody> <tr> <td>21-503-322</td> <td>1/4</td> <td>6.3</td> <td>19</td> <td>66</td> <td>5</td> </tr> <tr> <td>21-503-323</td> <td>5/16</td> <td>8</td> <td>22</td> <td>72</td> <td>6.3</td> </tr> <tr> <td>21-503-324</td> <td>3/8</td> <td>10</td> <td>24</td> <td>80</td> <td>8</td> </tr> <tr> <td>21-503-325</td> <td>7/16</td> <td>8</td> <td>25</td> <td>85</td> <td>6.3</td> </tr> <tr> <td>21-503-326</td> <td>1/2</td> <td>9</td> <td>29</td> <td>89</td> <td>7.1</td> </tr> <tr> <td>21-503-327</td> <td>9/16</td> <td>11.2</td> <td>30</td> <td>95</td> <td>9</td> </tr> <tr> <td>21-503-328</td> <td>5/8</td> <td>12.5</td> <td>32</td> <td>102</td> <td>10</td> </tr> <tr> <td>21-503-329</td> <td>3/4</td> <td>14</td> <td>37</td> <td>112</td> <td>11.2</td> </tr> </tbody> </table>	Code	Size	d1 mm	L1 mm	L mm	a mm	21-503-322	1/4	6.3	19	66	5	21-503-323	5/16	8	22	72	6.3	21-503-324	3/8	10	24	80	8	21-503-325	7/16	8	25	85	6.3	21-503-326	1/2	9	29	89	7.1	21-503-327	9/16	11.2	30	95	9	21-503-328	5/8	12.5	32	102	10	21-503-329	3/4	14	37	112	11.2
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21-503-322	1/4	6.3	19	66	5																																																		
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	<p>$r = \text{Basic Radius} = 0.137329 p$ $h = \text{Basic Depth of Thread} = 0.640327 p$ $p = \text{Pitch} = 1/\text{tpi}$</p>
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Set Code	Size Inch	Pitch TPI	Basic Major Dia. Inch	Basic Minor Dia. Inch	Basic Thread Depth Inch	Tapping Drill mm	Clearance Drill mm
21-503-322	1/4	26	0.2500	0.2008	0.0246	5.3	6.5
21-503-323	5/16	22	0.3125	0.2543	0.0291	6.8	8.1
21-503-324	3/8	20	0.3750	0.3110	0.0320	8.3	9.7
21-503-325	7/16	18	0.4375	0.3663	0.0356	9.7	11.3
21-503-326	1/2	16	0.5000	0.4200	0.0400	11.1	13.0
21-503-327	9/16	16	0.5625	0.4825	0.0400	12.7	14.5
21-503-328	5/8	14	0.6250	0.5336	0.0457	14.0	16.25
21-503-329	3/4	12	0.7500	0.6432	0.0534	16.75	19.25

Set Code	Size Inch	Pitch TPI	Weight g	W mm	H mm	L mm
21-503-322	1/4	26	47	36	12	82
21-503-323	5/16	22	54	36	12	82
21-503-324	3/8	20	83	46	15	100
21-503-325	7/16	18	112	46	15	100
21-503-326	1/2	16	144	46	15	100
21-503-327	9/16	16	216	58	15	115
21-503-328	5/8	14	292	58	18	115
21-503-329	3/4	12	420	70	25	128