

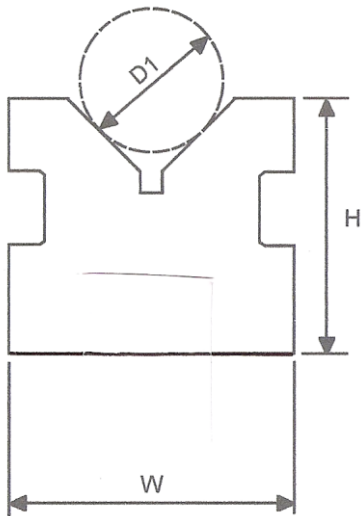
Vee Blocks: 57-475 Series



Manufactured from chrome steel
 Hardness HRC 60°
 All sides ground square and parallel
 90° Vees' ground, central, parallel and square with ends
 Matched Pair Accuracy: 0.005mm
 Full Accuracy Specifications: see tables below
 Complete with top mounting reversible swing away clamp
 Side slots allow clamping to work surface

Packed Weight and Dimensions

Code	Description	Weight g	W mm	H mm	L mm
57-475-222	Vee Block	1400	90	95	90
57-475-334	Vee Block	4100	125	130	100
57-475-466	Vee Block	21000	175	130	175
57-475-444	Vee Blocks	2750	225	235	190
57-475-668	Vee Blocks	3450	275	240	205
57-475-932	Vee Blocks	41900	395	250	220



Size:

Code	H	W	Length	D1 Max	Type
57-475-222	63	63	50	49	Single
57-475-334	76	101	76	82	Single
57-475-466	152	152	152	157	Single
57-475-444	63	63	50	49	Pair
57-475-668	76	101	76	82	Pair
57-475-932	152	152	152	157	Pair

Accuracy

Code	Flatness of Working Surfaces	Squareness of End and Side Faces to Base	Parallelism of Vee Axis to End Faces	Centrality of Vee
57-475-222	0.005mm	0.010mm	0.0075mm	0.0075mm
57-475-334	0.0075mm	0.0125mm	0.010mm	0.010mm
57-475-466	0.010mm	0.020mm	0.020mm	0.020mm
57-475-444	0.005mm	0.010mm	0.0075mm	0.0075mm
57-475-668	0.0075mm	0.0125mm	0.010mm	0.010mm
57-475-932	0.010mm	0.020mm	0.020mm	0.020mm