

## Stub Drills



Fully Ground  
 Material: M2  
 Metric Sizes: DIN 1897  
 Inch Sizes: BS 328  
 Point: 118°  
 Spiral: Right Hand  
 Helix: Standard  
 Finish: Black

## Metric Sizes

## Packed Weight and Dimensions

Code	Dia mm	Flute Length mm	Total Length mm	Pack qty	Weight Kg	W mm	H mm	L mm
20-935-010	1	6	26	10	0.003	11	11	60
20-935-011	1.1	6	26	10	0.003	11	11	60
20-935-012	1.2	8	30	10	0.005	11	11	60
20-935-013	1.3	8	30	10	0.005	11	11	60
20-935-014	1.4	9	32	10	0.008	11	11	60
20-935-015	1.5	9	32	10	0.006	11	11	60
20-935-016	1.6	10	34	10	0.007	11	11	60
20-935-017	1.7	10	34	10	0.007	11	11	60
20-935-018	1.8	11	36	10	0.009	11	11	60
20-935-019	1.9	11	36	10	0.010	11	11	60
20-935-020	2	12	38	10	0.011	11	11	60
20-935-021	2.1	12	38	10	0.013	17	17	63
20-935-022	2.2	13	40	10	0.013	17	17	63
20-935-023	2.3	13	40	10	0.014	17	17	63
20-935-024	2.4	14	43	10	0.017	17	17	63
20-935-025	2.5	14	43	10	0.018	17	17	63
20-935-026	2.6	14	43	10	0.019	17	17	63
20-935-027	2.7	16	46	10	0.021	17	17	63
20-935-028	2.8	16	46	10	0.022	17	17	63
20-935-029	2.9	16	46	10	0.023	17	17	63
20-935-030	3	16	46	10	0.025	17	17	63
20-935-031	3.1	18	49	10	0.028	17	17	63
20-935-032	3.2	18	49	10	0.030	17	17	63
20-935-033	3.3	18	49	10	0.031	17	17	63
20-935-034	3.4	20	52	10	0.033	17	17	63
20-935-035	3.5	20	52	10	0.036	17	17	63
20-935-036	3.6	20	52	10	0.038	17	17	63
20-935-037	3.7	20	52	10	0.039	17	17	63
20-935-038	3.8	22	55	10	0.043	17	17	63
20-935-039	3.9	22	55	10	0.045	17	17	63
20-935-040	4	22	55	10	0.048	17	17	63
20-935-041	4.1	22	55	10	0.056	25	25	82
20-935-042	4.2	22	55	10	0.056	25	25	82
20-935-043	4.3	24	58	10	0.060	25	25	82
20-935-044	4.4	24	58	10	0.065	25	25	82
20-935-045	4.5	24	58	10	0.067	25	25	82
20-935-046	4.6	24	58	10	0.061	25	25	82
20-935-047	4.7	24	58	10	0.073	25	25	82
20-935-048	4.8	26	62	10	0.082	25	25	82

## Stub Drills

## Metric Sizes

## Packed Weight and Dimensions

Code	Dia Inch	Flute Length mm	Total Length mm	Pack qty	Weight Kg	W mm	H mm	L mm
20-935-049	4.9	26	62	10	0.084	25	25	82
20-935-050	5	26	62	10	0.085	25	25	82
20-935-051	5.1	26	62	10	0.093	25	25	82
20-935-052	5.2	26	62	10	0.097	25	25	82
20-935-053	5.3	26	62	10	0.100	25	25	82
20-935-054	5.4	28	66	10	0.106	25	25	82
20-935-055	5.5	28	66	10	0.110	25	25	82
20-935-056	5.6	28	66	10	0.113	25	25	82
20-935-057	5.7	28	66	10	0.116	25	25	82
20-935-058	5.8	28	66	10	0.121	25	25	82
20-935-059	5.9	28	66	10	0.118	25	25	82
20-935-060	6	28	66	10	0.131	25	25	82
20-935-061	6.1	31	70	10	0.138	25	25	82
20-935-062	6.2	31	70	10	0.146	30	30	108
20-935-063	6.3	31	70	10	0.141	30	30	108
20-935-064	6.4	31	70	10	0.147	30	30	108
20-935-065	6.5	31	70	10	0.160	30	30	108
20-935-066	6.6	31	70	10	0.166	30	30	108
20-935-067	6.7	31	70	10	0.168	30	30	108
20-935-068	6.8	34	74	10	0.185	30	30	110
20-935-069	6.9	34	74	10	0.187	30	30	110
20-935-070	7	34	74	10	0.192	30	30	110
20-935-071	7.1	34	74	10	0.196	30	30	110
20-935-072	7.2	34	74	10	0.202	30	30	110
20-935-073	7.3	34	74	10	0.205	30	30	110
20-935-074	7.4	34	74	10	0.217	30	30	110
20-935-075	7.5	34	74	10	0.218	30	30	110
20-935-076	7.6	37	79	10	0.234	36	36	110
20-935-077	7.7	37	79	10	0.253	36	36	110
20-935-078	7.8	37	79	10	0.253	36	36	110
20-935-079	7.9	37	79	10	0.279	36	36	110
20-935-080	8	37	79	10	0.268	36	36	110
20-935-081	8.1	37	79	10	0.271	36	36	110
20-935-082	8.2	37	79	10	0.283	36	36	110
20-935-083	8.3	37	79	10	0.278	36	36	110
20-935-084	8.4	37	79	10	0.295	36	36	110
20-935-085	8.5	37	79	10	0.298	36	36	110
20-935-086	8.6	40	84	5	0.165	30	30	110
20-935-087	8.7	40	84	5	0.165	30	30	110
20-935-088	8.8	40	84	5	0.175	30	30	110
20-935-089	8.9	40	84	5	0.167	30	30	110
20-935-090	9	40	84	5	0.182	30	30	110
20-935-091	9.1	40	84	5	0.173	30	30	110
20-935-092	9.2	40	84	5	0.185	30	30	110
20-935-093	9.3	40	84	5	0.199	30	30	110
20-935-094	9.4	40	84	5	0.192	30	30	110
20-935-095	9.5	40	84	5	0.200	30	30	110
20-935-096	9.6	43	89	5	0.200	30	30	110

## Stub Drills

## Metric Sizes

## Packed Weight and Dimensions

Code	Dia Inch	Flute Length mm	Total Length mm	Pack qty	Weight Kg	W mm	H mm	L mm
20-935-097	9.7	43	89	5	0.222	30	30	110
20-935-098	9.8	43	89	5	0.192	30	30	110
20-935-099	9.9	43	89	5	0.225	30	30	110
20-935-100	10	43	89	5	0.229	30	30	110
20-935-101	10.1	43	89	5	0.234	37	37	112
20-935-102	10.2	43	89	5	0.244	37	37	112
20-935-105	10.5	43	89	5	0.252	37	37	112
20-935-106	10.6	Withdrawn						
20-935-107	10.7	45	92	5	0.268	37	37	112
20-935-108	10.8	45	92	5	0.275	37	37	112
20-935-110	11	47	95	5	0.295	37	37	112
20-935-115	11.5	47	95	5	0.319	37	37	112
20-935-120	12	51	102	5	0.373	37	37	112
20-935-125	12.5	51	102	5	0.402	37	37	112
20-935-130	13	51	102	5	0.429	37	37	112
20-935-135	13.5	54	107	1	0.106	25	25	127
20-935-140	14	54	107	1	0.111	25	25	127
20-935-145	14.5	56	111	1	0.121	25	25	127
20-935-150	15	56	111	1	0.117	25	25	127
20-935-155	15.5	58	115	1	0.143	25	25	127
20-935-160	16	58	115	1	0.159	25	25	127
20-935-165	16.5	60	119	1	0.164	25	25	127
20-935-170	17	60	119	1	0.179	25	25	127
20-935-175	17.5	62	123	1	0.189	25	25	127
20-935-180	18	62	123	1	0.213	24	24	132
20-935-185	18.5	64	127	1	0.227	24	24	132
20-935-190	19	64	127	1	0.222	24	24	132
20-935-195	19.5	66	131	1	0.241	24	24	132
20-935-200	20	66	131	1	0.250	24	24	132
20-935-210	21	68	136	1	0.278	30	30	140
20-935-220	22	70	141	1	0.321	30	30	150
20-935-230	23	72	146	1	0.348	30	30	150
20-935-240	24	75	151	1	0.422	30	30	150
20-935-250	25	75	151	1	0.435	30	30	170

## Inch Sizes

## Packed Weight and Dimensions

Code	Dia Inch	Flute Length mm	Total Length mm	Pack qty	Weight Kg	W mm	H mm	L mm
20-935-903	3/64	80	30	10	0.007	14	14	78
20-935-904	1/16	10	34	10	0.007	11	11	58
20-935-905	5/64	12	38	10	0.010	11	11	58
20-935-906	3/32	14	43	10	0.017	17	17	64
20-935-907	7/64	16	46	10	0.022	17	17	64
20-935-908	1/8	16	46	10	0.030	17	17	64
20-935-909	9/64	20	52	10	0.036	17	17	64
20-935-910	5/32	22	55	10	0.043	17	17	64

## Stub Drills

## Inch Sizes

## Packed Weight and Dimensions

Code	Dia Inch	Flute Length mm	Total Length mm	Pack qty	Weight Kg	W mm	H mm	L mm
20-935-911	11/64	24	58	10	0.059	25	25	81
20-935-912	3/16	26	62	10	0.072	25	25	81
20-935-913	13/64	26	62	10	0.084	25	25	81
20-935-914	7/32	28	66	10	0.099	25	25	81
20-935-915	15/64	28	66	10	0.116	25	25	81
20-935-916	1/4	31	70	10	0.126	25	25	81
20-935-917	17/64	34	74	10	0.151	30	30	88
20-935-918	9/32	34	74	10	0.179	30	30	88
20-935-919	19/64	37	79	10	0.202	38	38	110
20-935-920	5/16	37	79	10	0.238	38	38	110
20-935-921	21/64	37	79	10	0.375	38	38	110
20-935-922	11/32	40	84	5	0.152	30	30	110
20-935-923	23/64	40	84	5	0.159	30	30	110
20-935-924	3/8	43	89	5	0.180	30	30	110
20-935-925	25/64	43	89	5	0.180	30	30	121
20-935-926	13/32	43	89	5	0.223	37	37	112
20-935-927	27/64	47	95	5	0.233	37	37	112
20-935-928	7/16	47	95	5	0.265	37	37	112
20-935-929	29/64	47	95	5	0.285	37	37	112
20-935-930	15/32	51	102	5	0.310	37	37	112
20-935-931	31/64	51	102	5	0.327	37	37	112
20-935-932	1/2	51	102	5	0.357	37	37	112
20-935-934	17/32	54	107	1	0.097	24	24	127
20-935-936	9/16	56	111	1	0.121	24	24	127
20-935-938	19/32	Withdrawn						
20-935-940	5/8	58	115	1	0.147	24	24	127
20-935-942	21/32	60	119	1	0.156	24	24	127
20-935-944	11/16	62	123	1	0.189	24	24	127
20-935-946	23/32	64	127	1	0.207	24	24	130
20-935-948	3/4	66	131	1	0.218	25	25	130
20-935-952	13/16	68	136	1	0.293	30	30	140
20-935-956	7/8	70	141	1	0.324	30	30	143
20-935-960	15/16	75	151	1	0.384	31	31	152
20-935-964	1	78	156	1	0.493	31	31	160