



|   |  |
|---|--|
|  | <p>Set Contents:</p> <ul style="list-style-type: none"> <li>1 x RB Handle (short)</li> <li>1 x S10S Blade</li> <li>1 x S150 Blade</li> <li>1 x BC1041 Rotodrive Countersink</li> <li>1 x EX2001 External Rotodrive Chamfer Blade</li> <li>1 x BO1000 Thread Cleaning Blade</li> <li>1 x BC1000 "O" Ring Blade</li> </ul> |
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Packed Weight and Dimensions

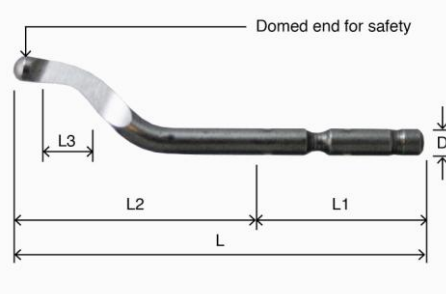
| Code    | Description     | Weight g | W mm | H mm | L mm |
|---------|-----------------|----------|------|------|------|
| SP 1007 | Maintenance Kit | 140      | 45   | 125  | 76   |

Rapid Burr Handle (short)


|  |   |
|--|---|
|  | <p>Rapid Burr style handle<br/>                 Overall Length 95mm<br/>                 Handle Body: Painted Aluminium x 12mm hex section<br/>                 Blade Holder: Steel mechanism<br/>                 Holds all "S" type blades plus special blades with 3.2 mm mounting diameters</p> |
|--|---|

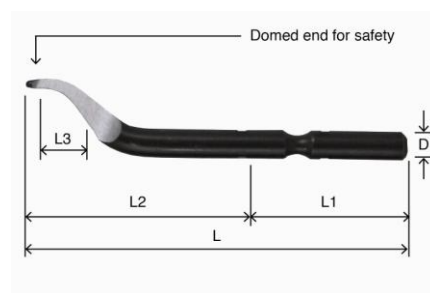
S10S Heavy Duty Deburring Blade

|   | <table border="1"> <tr> <td>Order Code</td> <td>S10S / S100</td> </tr> <tr> <td>Pack Reference</td> <td>BS1018</td> </tr> <tr> <td>Cutting</td> <td>Right Hand</td> </tr> <tr> <td>Works best on</td> <td>Stainless Steel and Plastics</td> </tr> <tr> <td>Used with Handle</td> <td>NG-1, NG-3 + S Holder, Plastic Edge Off, Rapid Burr, Plastic Rapid Burr,</td> </tr> </table> | Order Code  | S10S / S100   | Pack Reference | BS1018 | Cutting | Right Hand | Works best on | Stainless Steel and Plastics | Used with Handle | NG-1, NG-3 + S Holder, Plastic Edge Off, Rapid Burr, Plastic Rapid Burr, |   |    |
|---|---|-------------|---------------|----------------|--------|---------|------------|---------------|------------------------------|------------------|--|---|----|
|   | Order Code  | S10S / S100 |               |                |        |         |            |               |                              |                  |  |   |    |
| Pack Reference  | BS1018  |             |               |                |        |         |            |               |                              |                  |  |   |    |
| Cutting   | Right Hand  |             |               |                |        |         |            |               |                              |                  |  |   |    |
| Works best on   | Stainless Steel and Plastics  |             |               |                |        |         |            |               |                              |                  |  |   |    |
| Used with Handle  | NG-1, NG-3 + S Holder, Plastic Edge Off, Rapid Burr, Plastic Rapid Burr,  |             |               |                |        |         |            |               |                              |                  |  |   |    |
| <p>Packed Weight and Dimensions</p> <table border="1"> <thead> <tr> <th>Code</th> <th>Pack Quantity</th> <th>Weight g</th> <th>Wmm</th> <th>Hmm</th> <th>Lmm</th> </tr> </thead> <tbody> <tr> <td>S10S / S100</td> <td>10</td> <td>40</td> <td>65</td> <td>8</td> <td>83</td> </tr> </tbody> </table> |   | Code        | Pack Quantity | Weight g       | Wmm    | Hmm     | Lmm        | S10S / S100   | 10                           | 40               | 65   | 8 | 83 |
| Code  | Pack Quantity   | Weight g    | Wmm           | Hmm            | Lmm    |         |            |               |                              |                  |  |   |    |
| S10S / S100   | 10  | 40          | 65            | 8              | 83     |         |            |               |                              |                  |  |   |    |

|   |  |            |             |                |     |                |        |                |             |                   |      |                          |      |                                   |      |                    |     |                   |       |
|---|--|------------|-------------|----------------|-----|----------------|--------|----------------|-------------|-------------------|------|--------------------------|------|-----------------------------------|------|--------------------|-----|-------------------|-------|
|  | <table border="1"> <tr> <td>Order Code</td> <td>S10S / S100</td> </tr> <tr> <td>Included Angle</td> <td>45°</td> </tr> <tr> <td>Blade Material</td> <td>HSS Co</td> </tr> <tr> <td>Blade Hardness</td> <td>65 – 67 HRC</td> </tr> <tr> <td>L: Overall Length</td> <td>48mm</td> </tr> <tr> <td>L1: Length Inside Handle</td> <td>28mm</td> </tr> <tr> <td>L2: Protrusion from Handle Length</td> <td>20mm</td> </tr> <tr> <td>L3: Cutting Length</td> <td>6mm</td> </tr> <tr> <td>D: Shank Diameter</td> <td>3.2mm</td> </tr> </table> | Order Code | S10S / S100 | Included Angle | 45° | Blade Material | HSS Co | Blade Hardness | 65 – 67 HRC | L: Overall Length | 48mm | L1: Length Inside Handle | 28mm | L2: Protrusion from Handle Length | 20mm | L3: Cutting Length | 6mm | D: Shank Diameter | 3.2mm |
| Order Code  | S10S / S100  |            |             |                |     |                |        |                |             |                   |      |                          |      |                                   |      |                    |     |                   |       |
| Included Angle  | 45°  |            |             |                |     |                |        |                |             |                   |      |                          |      |                                   |      |                    |     |                   |       |
| Blade Material  | HSS Co   |            |             |                |     |                |        |                |             |                   |      |                          |      |                                   |      |                    |     |                   |       |
| Blade Hardness  | 65 – 67 HRC  |            |             |                |     |                |        |                |             |                   |      |                          |      |                                   |      |                    |     |                   |       |
| L: Overall Length   | 48mm   |            |             |                |     |                |        |                |             |                   |      |                          |      |                                   |      |                    |     |                   |       |
| L1: Length Inside Handle  | 28mm   |            |             |                |     |                |        |                |             |                   |      |                          |      |                                   |      |                    |     |                   |       |
| L2: Protrusion from Handle Length   | 20mm   |            |             |                |     |                |        |                |             |                   |      |                          |      |                                   |      |                    |     |                   |       |
| L3: Cutting Length  | 6mm  |            |             |                |     |                |        |                |             |                   |      |                          |      |                                   |      |                    |     |                   |       |
| D: Shank Diameter   | 3.2mm  |            |             |                |     |                |        |                |             |                   |      |                          |      |                                   |      |                    |     |                   |       |

**S150 Heavy Duty Deburring Blade**

|  |                  |  |     |     |     |
|--|------------------|--|-----|-----|-----|
|  | Order Code       | S150   |     |     |     |
|  | Pack Reference   | BK3010   |     |     |     |
|  | Cutting          | Right Hand   |     |     |     |
|  | Works best on    | For holes 1.5mm and larger   |     |     |     |
|  | Used with Handle | NG-1, NG-3 + S Holder, Plastic Edge Off, Rapid Burr, Plastic Rapid Burr, |     |     |     |
| Packed Weight and Dimensions   |                  |  |     |     |     |
| Code   | Pack Quantity    | Weight g   | Wmm | Hmm | Lmm |
| S150   | 10               | 40   | 65  | 8   | 83  |

|  |                                   |             |
|--|-----------------------------------|-------------|
|  | Order Code                        | S150        |
|  | Included Angle                    | 45°         |
|  | Blade Material                    | HSS M2      |
|  | Blade Hardness                    | 62 – 64 HRC |
|  | L: Overall Length                 | 44mm        |
|  | L1: Length Inside Handle          | 28mm        |
|  | L2: Protrusion from Handle Length | 16mm        |
|  | L3: Cutting Length                | 6mm         |
|  | D: Shank Diameter                 | 3.2mm       |

**BC 1041 Internal Countersink Head**

|   |   |   |
|---|---|---|
|  |  | <p>90° External Countersink Head<br/>                 Range: 1 – 10.4mm diameter<br/>                 Blade shank diameter 3.2mm<br/>                 Blade material: HSS M2<br/>                 Blade hardness: 62-64 HRC<br/>                 Used with NG-1 Handle or S Holder with NG-3 Handle</p> |
|---|---|---|

**Packed Weight and Dimensions**

| Code    | Description                 | Weight g | W mm | H mm | L mm |
|---------|-----------------------------|----------|------|------|------|
| BO 1000 | “O” Ring Blade (Pack of 10) | 45       | 36   | 20   | 70   |


**EX 2001 External Rotodrive Chamfering Head**

|  |   |   |
|--|---|---|
|  |  | <p>90° External Rotodrive Chamfer Head<br/>                 Range: 4 – 18mm diameter<br/>                 Blade shank diameter 3.2mm<br/>                 Blade material: HSS M2<br/>                 Blade hardness: 62-64 HRC<br/>                 Used with NG-1 Handle or S Holder with NG-3 Handle</p> |
|--|---|---|

**Packed Weight and Dimensions**

| Code    | Description                 | Weight g | W mm | H mm | L mm |
|---------|-----------------------------|----------|------|------|------|
| BO 1000 | “O” Ring Blade (Pack of 10) | 45       | 36   | 20   | 70   |


BO 1000 "O" Ring Blade

|   |  |
|---|--|
|  | Material: HSS M2<br>Blade hardness: 62-64 HRC<br>Included Blade Angle: 90°<br>Minimum Internal Diameter: 10mm<br>Max. Groove width 3mm |
|---|--|

Packed Weight and Dimensions

| Code    | Description                 | Weight g | W mm | H mm | L mm |
|---------|-----------------------------|----------|------|------|------|
| BO 1000 | "O" Ring Blade (Pack of 10) | 45       | 36   | 20   | 70   |

BC 1000 Thread Cleaning Blade

|  |  |
|--|--|
|  | Material: HSS M2<br>Blade hardness: 62-64 HRC<br>Included Blade Angle: 40°<br>Minimum Internal Diameter: 10mm<br>Maximum Thread Pitch: 3mm |
|--|--|

Packed Weight and Dimensions

| Code    | Description                        | Weight g | W mm | H mm | L mm |
|---------|------------------------------------|----------|------|------|------|
| BC 1000 | Thread Cleaning Blade (Pack of 10) | 45       | 36   | 20   | 70   |

**Instructions for successful deburring**

Do not use heavy pressure when deburring as this will cause the blade to dig into the material and give an uneven finish

Use light and even pressure which will allow the blade and handle to work together to remove the burr and leave a smooth finish on the component

**Safety Information**

Blades should be handled carefully as they are sharp and can cut

Blades can break causing flying objects

Sharp edges and flying objects can cause injury

Users and bystanders should wear protective safety glasses

Do not pry or bend blades

Keep blades and sharp tools away from children

Do not regrind blades as this will weaken the blade and cause breakage and possible injury

**General Information**

All Noga products meet the strict requirements of ISO 9001 and ISO 14001