

Drill, Tap and Die Set M3 - M12



44 Piece Drill, Tap and Die Set

Code: 21-592-044

This Industrial quality threading set contains all the items required to produce internal and external threads from M3 – M12 (Metric coarse)

Set Contents

7 Piece Tapping Drill Set

HSS Fully Ground Jobber Drills: DIN 338 / BS 328

Tapping Drill Size Tap Size

2.5mm		M3
3.3	M4	
4.2	M5	
5.0	M6	
6.8	M8	
8.5	M10	
10.2	M12	

7 x Three Piece Hand Tap Sets Metric Coarse

Material HSS, Standard DIN 352 Serial Taps

Tap size and Pitch Tolerance

M3 x 0.5	6H
M4 x 0.7	6H
M5 x 0.8	6H
M6 x 1.0	6H
M8 x 1.25	6H
M10 x 1.5	6H
M12 x 1.75	6H

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7 x Split Dies Metric Coarse

Material HSS, Standard DIN 223 Split Dies

Die Size and Pitch	Tolerance
M3 x 0.5	6g
M4 x 0.7	6g
M5 x 0.8	6g
M6 x 1.0	6g
M8 x 1.25	6g
M10 x 1.5	6g
M12 x 1.75	6g

2 x Tap Wrenches

Knurled handles for better grip
Bright chrome finish
Die cast alloy body
Toughened jaws

Number	Range
1	M1 – M10
2	M4 – M12

5 x Adjustable Die Stocks

4 and 5 Screw Adjustment
Bright chrome handles
Die cast alloy body

Die Stock Size	Die Size	Adjustment Screws
20 x 6	M3 / M4	4
20 x 7	M5 / M6	4
25 x 9	M8	5
30 x 11	M10	5
38 x 14	M12	5

1 x Screw Pitch Gauge Metric Coarse

20 Blades with following pitches
0.4, 0.45, 0.5, 0.6, 0.7, 0.75, 0.8, 1.0, 1.25, 1.5, 1.75, 2.0, 2.5, 3.0, 3.5, 4.0, 4.5, 5.0, 5.5 and 6.0

1 x Screwdriver