



LDS1552

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## Datasheet

# BS Style Centre Drill Set



### APPLICATION:

Used to produce conical centre hole in components which require machining between centres

### TECHNICAL:

- Centre Drills BS Style
- Manufactured to BS 328/DIN 333A/ISO 866
- Point geometry: 120 deg. with 60 deg. Countersink
- Right hand cutting
- Silver finish
- Supplied in a robust plastic pack
- 5 Piece set contains: BS1, 2, 3, 4, & 5

| Order Code | Size No.            | Pilot Dia. | Body Dia. | Wg g | W mm | H mm | L mm |
|------------|---------------------|------------|-----------|------|------|------|------|
| 22-100-SET | BS Centre Drill Set |            |           | 80   | 20   | 20   | 120  |
| 22-100-001 | BS1                 | 3/64       | 1/8       | 4    | 8    | 8    | 70   |
| 22-100-002 | BS2                 | 1/16       | 3/16      | 6    | 8    | 8    | 70   |
| 22-100-003 | BS3                 | 3/32       | 1/4       | 12   | 12   | 12   | 85   |
| 22-100-004 | BS4                 | 1/8        | 5/16      | 18   | 12   | 12   | 85   |
| 22-100-005 | BS5                 | 3/16       | 7/16      | 34   | 18   | 18   | 112  |